

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

1. (Currently Amended): A method of production of a steel product with a nanocrystallized surface layer,

~~said method of production of a steel product with a nanocrystallized surface layer~~ characterized by comprising the steps of:

(1) subjecting a surface layer of a steel product to ultrasonic impact treatment by impacting it at a plurality of different directions using one or more three ultrasonic indenters, wherein said one or more ultrasonic indenters vibrate in a plurality of different angles, with said ultrasonic impact treatment of said surface layer providing equiaxial grains in said surface layer, then

(2) subjecting the surface layer subjected to the ultrasonic impact treatment to heat treatment at 100° to 500°C for 15 minutes or more to cause precipitation of nanocrystals.

2. (Previously Presented): A method of production of a steel product with a nanocrystallized surface layer as set forth in claim 1, characterized in that said ultrasonic impact treatment produces an amorphous state in said surface layer.

3. (Previously Presented): A method of production of a steel product with a nanocrystallized surface layer as set forth in claim 1, characterized in that said ultrasonic impact treatment is accompanied with mechanical alloying.

4. (Previously Presented): A method of production of a steel product with a nanocrystallized surface layer as set forth in claim 1, characterized by making an amorphous phase and a nanocrystal phase copresent in precipitation of said nanocrystals.

5. (Previously Presented): A method of production of a steel product with a nanocrystallized surface layer as set forth in claim 1, characterized by shielding the surroundings at the time of said ultrasonic impact treatment from the air.

6-7. (Canceled).